

## CLAIMS

1. A method of fabricating a printhead chip that incorporates a plurality of nozzle arrangements, each nozzle arrangement having nozzle chamber walls that define a nozzle chamber and an ink ejection  
5 port bounded by a rim, the method comprising the steps of:  
 depositing a sacrificial layer on a substrate having drive circuitry formed on the substrate;  
 etching the sacrificial layer to define deposition zones for the nozzle chamber walls and the rim;  
 depositing a conformal layer of structural material on the sacrificial layer;  
 planarizing the conformal layer to a predetermined depth to define each ink ejection port  
10 bounded by its respective rim; and  
 etching away the sacrificial layer.
  
2. A method as claimed in claim 1 which includes the steps of:  
 carrying out an integrated circuit fabrication process on the substrate to form the drive circuitry;  
15 depositing protective layers on the substrate to protect the drive circuitry;  
 depositing a sacrificial material on the substrate to support a plurality of actuators during  
 formation of the actuators;  
 etching the protective layers and the sacrificial material to define a plurality of connection points  
 between the actuators and the drive circuitry; and  
20 forming a plurality of actuators on the substrate using a micro-electromechanical systems  
 fabrication technique such that each actuator is operatively positioned with respect to one respective  
 nozzle chamber and is connected to the drive circuitry with the connection points to be displaced upon  
 receipt of an electrical signal from the drive circuitry, thereby to displace ink from the ink ejection port,  
 prior to depositing said sacrificial layer.  
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3. A method as claimed in claim 2, in which the step of forming the plurality of actuators includes  
 the step of forming a plurality of actuating portions connected to the drive circuitry and corresponding ink  
 displacement members extending from respective actuating portions into a region to be bounded by the  
 nozzle chamber walls.  
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4. A method as claimed in claim 2, which includes the step of etching the sacrificial layer to define  
 a deposition zone for a plurality of protective shells such that, when the sacrificial material is  
 removed, the conformal layer of structural material defines a plurality of protective shells with  
 each actuator being positioned within a respective protective shell.  
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5. A method as claimed in claim 3, in which the step of forming the actuating portions includes the  
 steps of:  
 depositing a layer of resistive heating material such that the heating material makes electrical  
 contact with the drive circuitry via the connection points;

etching the layer of heating material to define a plurality of electrical resistive heating circuits;  
and  
depositing a layer of resiliently flexible material on the layer of heating material.

- 5     6.     A method as claimed in claim 5, in which the steps of depositing the layer of heating material  
and etching the layer of heating material are such that they result in the formation of an arm that extends  
from each respective heating circuit and the displacement member that is positioned on each respective  
arm.
- 10    7.     A method as claimed in claim 6, which includes the step of etching discontinuities in the layer of  
heating material such that the displacement members are electrically isolated from the respective heating  
circuits.
- 15    8.     A method as claimed in claim 5, in which the heating material is titanium nitride and the  
resiliently flexible material is glass.
9.     A printer which incorporates at least one printhead chip fabricated according to the method as  
claimed in claim 1.